

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-10. (Canceled)

11. (Previously Presented) A die cast article produced by injection molding a Mg-based casting alloy using a metal mold, the Mg-based casting alloy containing, by weight, 8 to 18% of Al, 0.1 to 5% of Zn, 1 to 8% of Sn, 0.05 to 1.5% of Mn, and Mg, the die cast article having a cast structure including an Mg-Al intermetallic compound phase and an Mg-Sn intermetallic compound phase.

12. (Previously Presented) A die cast article according to claim 11 wherein the Mg based casting alloy contains at least one element selected from the group consisting of Ca, Si and rare-earth elements of which the total content is less than 5% by weight; and at least one element selected from the group consisting of Sr and Sb of which the total content is less than 1% by weight.

13-29 (Canceled).

30. (Previously Presented) A die cast article produced by injection molding a Mg-based casting alloy using a metal mold, the Mg-based casting alloy

containing by weight, 12 to 17% of Al by weight, 1 to 5% of Zn, 1 to 8% of Sn, 0.05 to 1.5% of Mn, and Mg, the die cast article having a cast structure including an Mg-Al intermetallic compound phase and an Mg-Sn intermetallic compound phase.

31. (Currently Amended) A die cast article produced by injection molding a Mg based casting alloy using a metal mold, the Mg-based casting alloy containing, by weight, 12 to 18% of Al; 1 to 5 of Zn; 1 to 8% of Sn; 0.05 to 1.5% of Mn, and Mg, and having crystal size of 10 to 30300 μm , the die cast article having a cast structure including an Mg-Sn intermetallic compound phase and an Mg-Sn intermetallic compound phase.

32. (Previously Presented) A die cast article produced by injection molding a Mg based casting alloy using a metal mold the Mg-based casting alloy containing, by weight, 8 to 18% of Al; 1 to 5% of Zn; 1 to 8%, of Sn; 0.05 to 1.5% of Mn, and Mg, and having a tensile strength (x) at 20°C larger than 240 MPa; and an elongation (y) larger than 0.5% and at the same time larger than a value calculated by $y = -0.295x + 78$, the die cast article having a cast structure including an Mg-Al intermetallic compound phase and an Mg-Sn intermetallic compound phase.

33. (Previously Presented) A die cast article produced by injection molding a Mg based casting alloy using a metal mold, the Mg-based casting alloy

containing, by weight, 12 to 15% of Al, 1 to 5% of Zn; 1 to 8% of Sn; 0.1 to 0.5% of Mn, and more than 75% Mg, the die cast article having a cast structure including an Mg-Al intermetallic compound phase and an Mg-Sn intermetallic compound phase.

34. (Previously Presented) A die cast article produced by injection molding a Mg based casting alloy using a metal mold, the Mg-based casting alloy containing by weight, 12 to 15% of Al; 1 to 3% of Zn; 1.5 to 4.5% of Sn; 0.05 to 0.5% of Mn, and Mg, the die cast article having a cast structure including an Mg-Al intermetallic compound phase and an Mg-Sn intermetallic compound phase.

35. (Previously Presented) A die cast article according to any one of claims 30-34, wherein the Mg based casting alloy contains at least one element selected from the group consisting of Ca, Si and rare-earth elements of which the total content is less than 5% by weight; and at least one element selected from the group consisting of Sr and Sb of which the total content is less than 1% by weight.

36. (Previously Presented) A die cast article according to claim 11, wherein the Mg-based casting alloy consists essentially of, by weight, 8 to 18% of Al, 0.1 to 5% of An, 1 to 8% of Sn, and 0.05 to 1.5% of Mn, and Mg.

37. (Previously Presented) A die cast article according to claim 30,
wherein the Mg-based casting alloy consists essentially of, by weight, 12 to 17%
of Al, 1 to 5% of Zn, 1 to 8% of Sn, and 0.05 to 1.5% of Mn; and Mg.

38 (Previously Presented) A die cast article according to claim 31, wherein
the Mg-based casting alloy consists essentially of, by weight, 12 to 18% of Al, 1
to 5% of Zn, 1 to 8% of Sn, and 0.05 to 1.5% of Mn; and Mg.

39. (Previously Presented) A die cast article according to claim 32,
wherein the Mg-based casting alloy consists essentially of, by weight, 8 to 18%
of Al, 1 to 5% of Zn, 1 to 8% of Sn, and 0.05 to 1.5% of Mn; and Mg.

40. (Previously Presented) A die cast article according to claim 33,
wherein the Mg-based casting alloy consists essentially of, by weight, 12 to 15%
of Al, 1 to 5% of Zn, 1 to 8% of Sn, and 0.1 to 0.5% of Mn; and more than 75%
Mg.

41. (Previously Presented) A die cast article according to claim 34,
wherein the Mg-based casting alloy consists essentially of, by weight, 12 to 15%
of Al, 1 to 3% of Zn, 1.5 to 4.5% of Sn, and 0.05 to 0.5% of Mn, and Mg.